



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4956-11
Job Sheet 171113



Part No: D4956-11

Job Qty: 8 ea

Part Name: Wearplate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/29/18

Job Tracking No:

Due Date: 1/29/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A SHEETS 1,8 IPP REV:A 14.04.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		1/27/18	0.00	0.00	Start Up Waterjet		OK 18/01/29
100	Waterjet	8 pcs		1/27/18	0.00	1.40	Waterjet1		OK 18/01/29
120	QC	8 pcs		1/27/18	0.00	0.00	QC8		38
130	Brake NC	8 pcs		1/27/18	0.12	0.39	Brake NC 1		9-89
140	QC	8 pcs		1/27/18	0.00	0.00	QC5		OK 18/01/29
150	HandFinish	8 pcs		1/29/18	0.00	0.23	HandFinish4		AB JAN 29 2018
160	QC	8 pcs		1/29/18	0.00	0.00	QC3		11 JAN 2
170	Packaging	8 pcs		1/29/18	0.00	0.00	Packaging3-2		OK 9-89, 18/01/30
180	QC21-SA	8 Ea		1/29/18	0.00	0.00	QC21		OK 21 JAN 30 2018

Job BOM

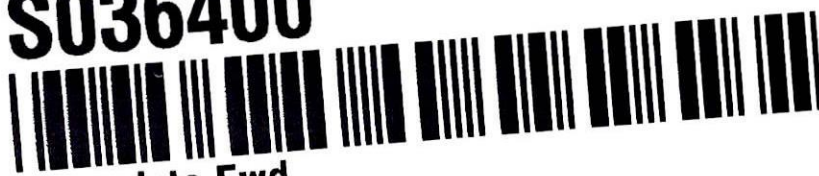
Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	5.3200 sf (.665 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	5	158	0

Rockguard 138714

DART
AEROSPACE
S036400



Wearplate Fwd

PART NO: D4956 - 11
Original Serial #: S036400
Revision:
Operation:
Change No:

Start up Operation 01/29/18

Job No: 171113

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	0.188Inches + 0.005 - 0.001	0.193 0.187	Diameter	
2	Wearshoe	0.300Inches ± 0.010	0.310 0.290		
3	Wearshoe	0.300Inches ± 0.010	0.310 0.290		
4	Wearshoe	1.885Inches ± 0.010	1.895 1.875		
5	Wearshoe	2.000Inches ± 0.010	2.010 1.990		
6	Wearshoe	5.000Inches ± 0.030	5.030 4.970		
7	Wearshoe	7.650Inches ± 0.010	7.660 7.640		
8	Wearshoe	11.150Inches ± 0.010	11.160 11.140		
9	Wearshoe	15.400Inches ± 0.010	15.410 15.390		
10	Wearshoe	19.000Inches ± 0.030	19.030 18.970		
11	Wearshoe	19.650Inches ± 0.010	19.660 19.640		
12	Wearshoe	23.150Inches ± 0.010	23.160 23.140		
13	Wearshoe	25.150Inches ± 0.010	25.160 25.140		
14	Wearshoe	28.650Inches ± 0.010	28.660 28.640		
15	Wearshoe	29.030Inches ± 0.030	29.060 29.000		

Plex 1/29/18 7:57 AM dart.leroux.jason